



## ALL SLITTER FENCE ADJUSTMENT PROCEDURE

**NOTE:**  
DO NOT PICK UP  
MACHINE BY TABLE.

Fence adjusts just like a table saw.  
Make sure fence slides smoothly across table top with no binding—use silicone or Teflon spray on entire table.  
Adjustments can be made front and rear of slide guide with a 1/2" wrench and a 1/2" socket ratchet set up.  
NOTE: Do not allow fence to ride too far from table (more than 1 paper thickness). This causes fence to chatter when in operation, thus a rough cut is made.

Bring fence to within 1 to 2" from rear of blade.  
Tighten palm grip knob securely. The objective is to make parallel to the blades. This can be done by loosening ONE OF THE TWO BOLTS THAT HOLD THE FENCE TO THE SLIDE ASSEMBLY and moving the fence according to your fore and aft blade measurements.

After first adjustment make a cut. Bend tail of mica up to front of mica and compare widths. If tail is wider, make proper fence adjustment, which is spreading front. A good general rule is to adjust fence 1/2 of the distance of the error. If rear is 1/8 wider, adjust leading edge 1/16 and make a trail cut. Repeat until cut is acceptable.

	Mar-Bel ASSOCIATES P.O. BOX 925 LARGO, FL 33779-0925 1-800-749-8821	COMPUTER ADDRESS: \RYAN\SLT\DBL FENCE ASSY DRAWING #31    DRAWN BY: R.C.    DATE: 5/24/99 REVISION HISTORY: LAST REVISED 5/07/99. PREV. DRAWING #N/A    DATE REV. 5/24/99 RELATED DWG. #'S: _____
	DRAWING DESCRIPTION:    SCALE:    DWG. SIZE:	DOUBLE FENCE ASSEMBLY FOR ALL SLITTERS.
LAYERS AVAILABLE:    WELDING <input type="checkbox"/> HOLES <input type="checkbox"/> COMPONENTS <input checked="" type="checkbox"/> ASSEMBLY <input checked="" type="checkbox"/> RAW MAT'L <input type="checkbox"/>		
PARTS INCORPORATING THIS DRAWING:		
COMMENTS:		

Return slitter blades to  
Mar-Bel for factory sharpening.

FOR REORDERING OR SHARPENING  
SPECIFY STYLE 'B' BLADES

MANUFACTURED UNDER U.S.  
PATENT #3,496,812